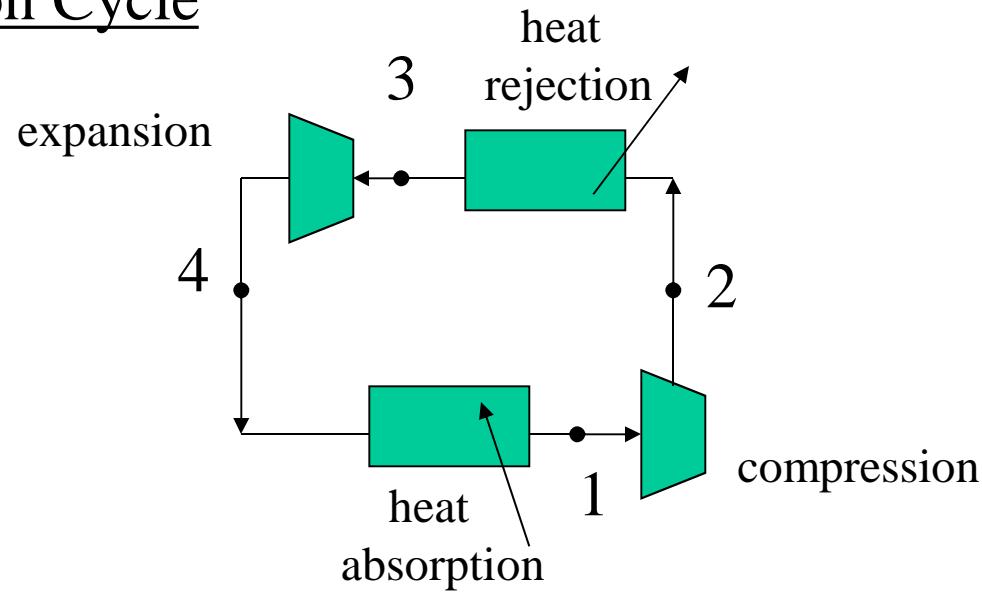
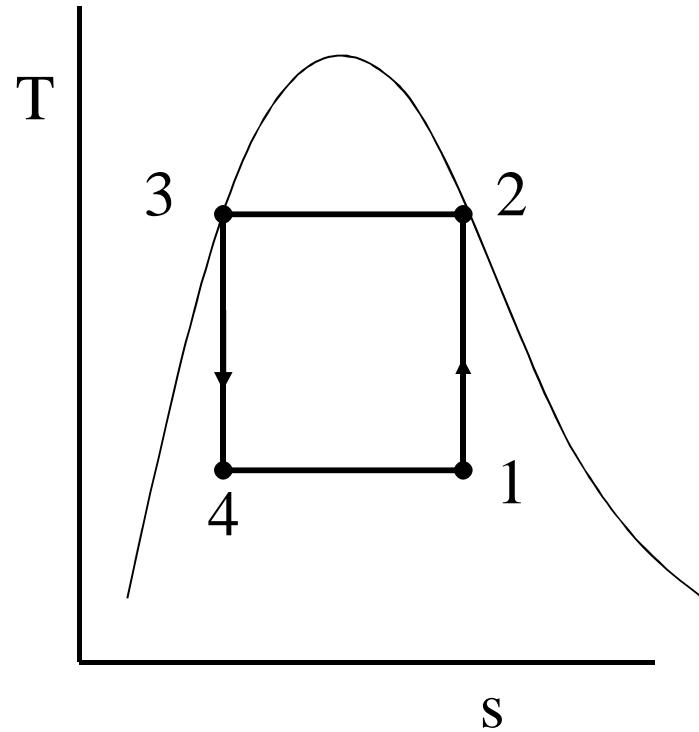
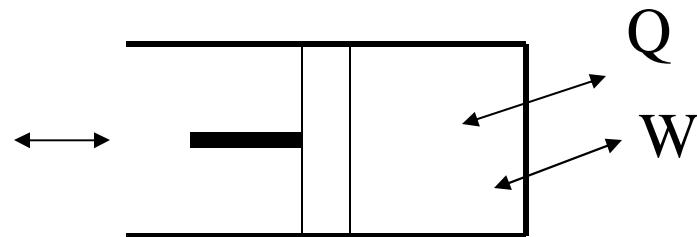


## Carnot Refrigeration Cycle

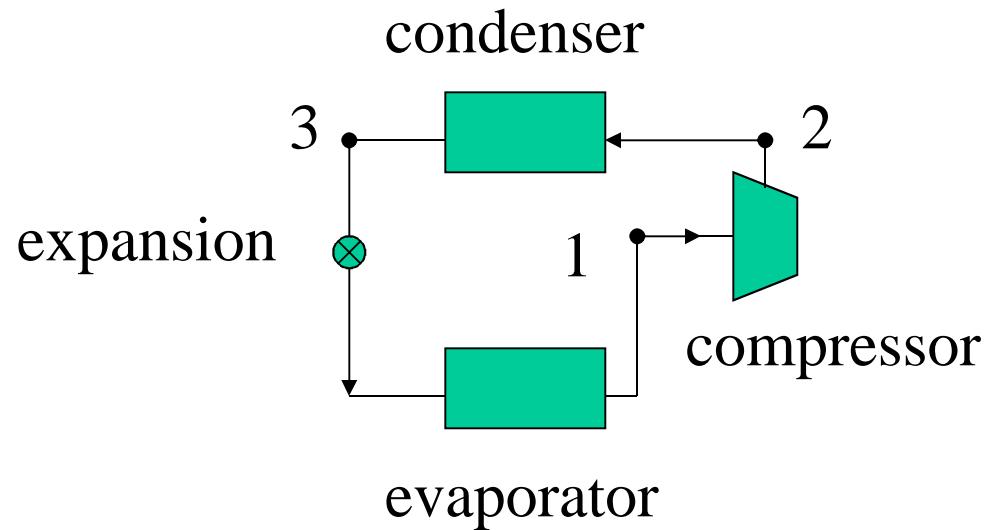
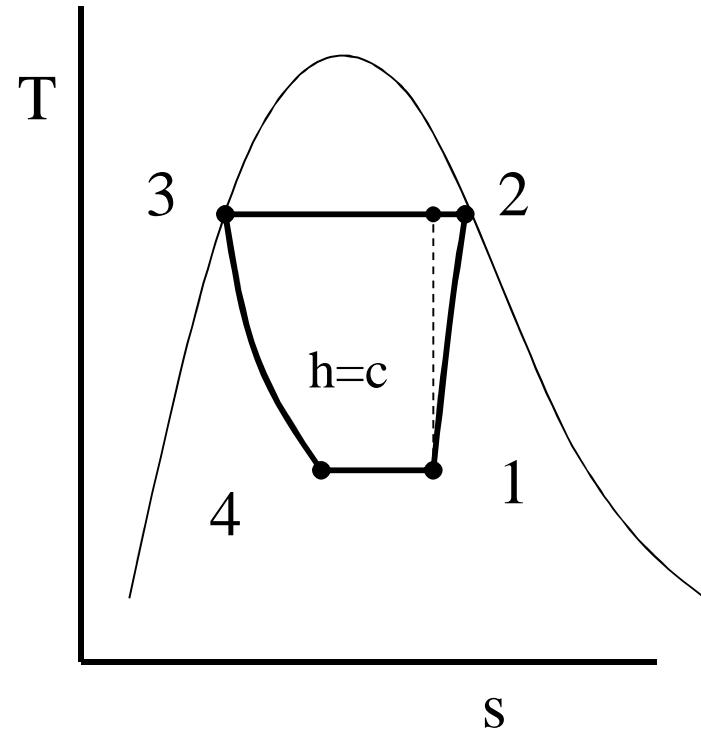


Open, steady flow systems



Closed non-flow system

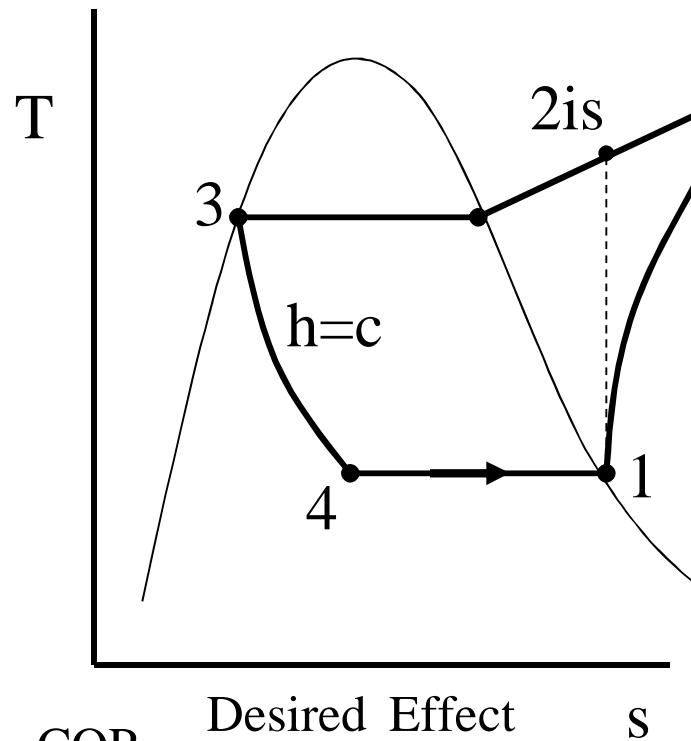
## Modified Carnot Refrigeration Cycle



Open, steady flow systems

# Vapor Compression Refrigeration Cycle

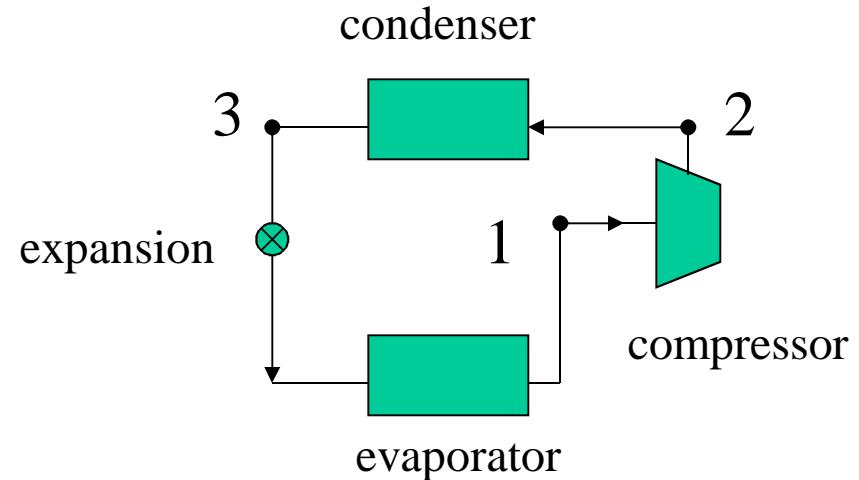
Open systems, Steady flow



$$COP = \frac{\text{Desired Effect}}{\text{Effort Required}}$$

$$COP_{ref} = \frac{Q_{in}}{W}$$

$$COP_{heat\_pumo} = \frac{Q_{out}}{W}$$



Steady Flow, Open System - region in space

Steady Flow Energy Equation

$$Q = m \times \left( u + pv + \frac{V^2}{2} + gh \right) + W_{shaft}$$

Compression Process,  $1 \Rightarrow 2$ ,  $Q = 0$ ,  $W_{in} = m(h_2 - h_1)$

Condenser Process,  $2 \Rightarrow 3$ ,  $W = 0$ ,  $Q_{out} = m(h_2 - h_3)$

Expansion Process,  $3 \Rightarrow 4$ ,  $Q = 0$ ,  $W = 0$ ,  $h_3 = h_4$

Evaporator Process,  $4 \Rightarrow 1$ ,  $W = 0$ ,  $Q_{in} = m(h_1 - h_4)$

$$Q_{in} = m(h_1 - h_3)$$

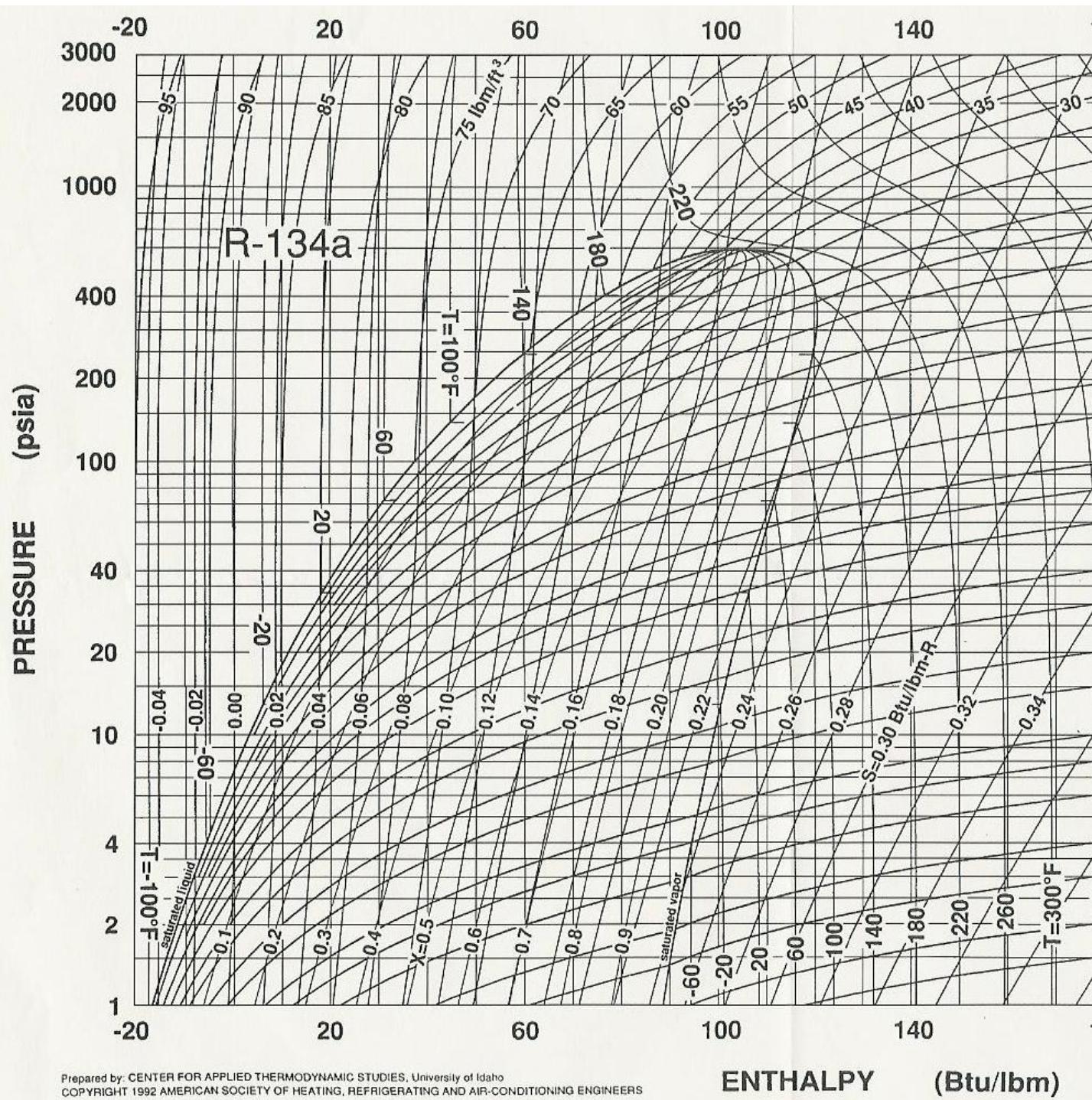
**Table 15-1** Properties of Selected Refrigerants

Refrigerant Number	Chemical Name	Chemical Formula	Molecular Mass	Normal Boiling Point		Safety Group
				C	F	
Methane series						
11	Trichlorofluoromethane	CCl <sub>3</sub> F	137.4	-24	75	A1
12	Dichlorodifluoromethane	CCl <sub>2</sub> F <sub>2</sub>	120.9	-30	-22	A1
13	Chlorotrifluoromethane	CClF <sub>3</sub>	104.5	-81	-115	A1
14	Carbon tetrafluoride	CF <sub>4</sub>	88.0	-128	-198	A1
21	Dichlorofluoromethane	CHCl <sub>2</sub> F	102.9	9	48	B1
22	Chlorodifluoromethane	CHClF <sub>2</sub>	86.5	-41	-41	A1
23	Trifluoromethane	CHF <sub>3</sub>	70.0	-82	-116	
50	Methane	CH <sub>4</sub>	16.0	-161	-259	A3
Ethane series						
114	1,2-Dichlorotetrafluoroethane	CCl <sub>2</sub> CClF <sub>2</sub>	170.9	4	38	A1
123	2,2-Dichloro-1,1,1-trifluoroethane	CHCl <sub>2</sub> CF <sub>3</sub>	153.0	27	81	B1
124	2-Chloro-1,1,2-tetrafluoroethane	CHClFCF <sub>3</sub>	136.5	-12	10	
125	Pentafluoroethane	CHF <sub>2</sub> CF <sub>3</sub>	120.0	-49	-56	
134a	1,1,1,2-Tetrafluoroethane	CH <sub>2</sub> FCF <sub>3</sub>	102.0	-26	-15	A1
143a	1,1,1-Trifluoroethane	CH <sub>3</sub> CF <sub>3</sub>	84.0	-47	-53	
152a	1,1-Difluoroethane	CH <sub>3</sub> CHF <sub>2</sub>	66.0	-25	-13	A2
170	Ethane	CH <sub>3</sub> CH <sub>3</sub>	30.0	-89	-128	A3
Propane series						
290	Propane	CH <sub>3</sub> CH <sub>2</sub> CH <sub>3</sub>	44.0	-42	-44	A3
Inorganic compounds						
717	Ammonia	NH <sub>3</sub>	17.0	-33	-28	B2
718	Water	H <sub>2</sub> O	18.0	100	212	A1
744	Carbon dioxide	CO <sub>2</sub>	44.0	-78 <sup>a</sup>	-109 <sup>a</sup>	A1
764	Sulfur dioxide	SO <sub>2</sub>	64.1	-10	14	B1
Zeotropes						
400	R-12/114 (must be specified)	None	None			A1/A1
Azeotropes						
502	R-22/115 (48.8-51.2)	19	66	112.0	-45	-49

<sup>a</sup>Sublimes.

## REFRIGERANTS

Temperature	Refrigerant Pressures, psia		
	water	R -134a	R22
35 F	.1	22.21	76.25
95 F	.82	76.	183.17
Pressure Ratio	8.31	3.42	2.40



## Isentropic Process

- 1) **Table Fluid Properties** – steam, refrigerants

$$s_{2is} = s_1$$

interpolate at  $(s_{2is}, p_{2is})$  for  $h_{2is}$  and  $T_{2is}$

- 2) **Ideal Gas** - constant specific heats

$$T_{2is} = T_1 \times \left( \frac{p_{2is}}{p_1} \right)$$

$$h_{2is} = h_1 + c_p \times (T_{2is} - T)$$

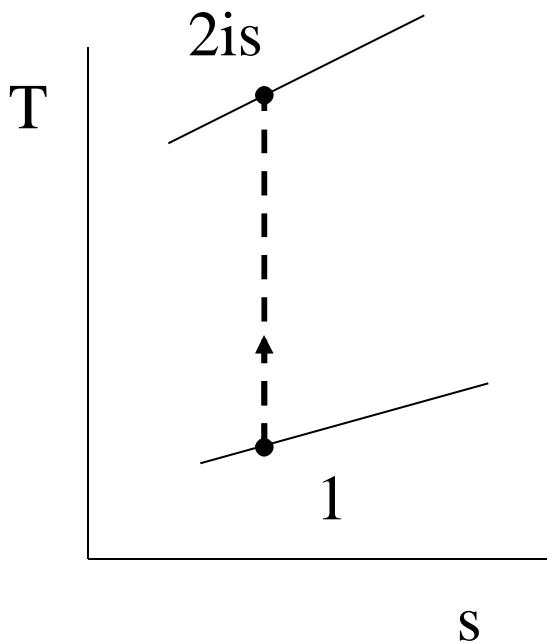
- 3) **"Real Gas"** - variable specific heats

$$(p_{r1}) = (p_r) @ T_1$$

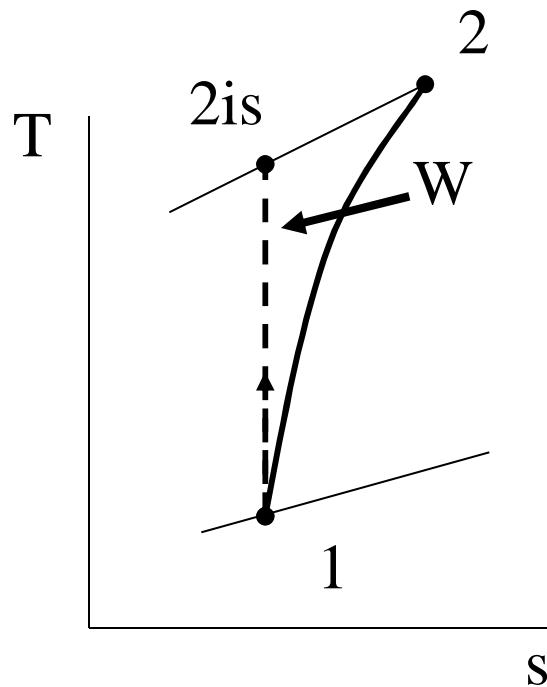
$$(p_{r2is}) = (p_{r1}) \times \left( \frac{p_{2is}}{p_1} \right)$$

$$T_{2is} = T @ (p_{r2is})$$

$$h_{2is} = h @ (p_{r2is})$$



# Compressor Efficiency



$$\eta_{\text{comp}} = \frac{h_{2\text{is}} - h_1}{h_2 - h_1}$$

$$W = m \times (h_2 - h_1)$$

All possibilities - 7 variables (3 Temperatures, 2 pressures, W and ) known 4 at a time. Find the other 3.

**1) Known :  $T_1, p_1, p_2, \eta$**

Machine Specification

Find :  $h_1$  and  $s_1$  @  $T_1, p_1$

$T_{2\text{is}}$  and  $h_{2\text{is}}$  @  $p_2, s_1$

$$= \frac{h_{2\text{is}} - h_1}{h_2 - h_1}$$

$$h_2 = h_1 + \frac{h_{2\text{is}} - h_1}{h_2 - h_1}$$

$$W = m \times (h_2 - h_1)$$

**3) Known :  $T_1, p_1, p_2, W$**

Find :  $h_1$  and  $s_1$  @  $T_1, p_1$

$T_{2\text{is}}$  and  $h_{2\text{is}}$  @  $p_2, s_1$

$$h_2 = h_1 + \frac{W}{m}$$

$$= \frac{h_{2\text{is}} - h_1}{h_2 - h_1}$$

**2) Known :  $T_1, p_1, T_2, p_2$**

TestData

Find :  $h_1$  and  $s_1$  @  $T_1, p_1$

$$h_2 @ T_2, p_2$$

$$h_{2\text{is}} @ p_2, s_1$$

$$W = m \times (h_2 - h_1)$$

$$= \frac{h_{2\text{is}} - h_1}{h_2 - h_1}$$

**4) Known :  $T_2, p_2, p_1, W$**

Find :  $h_2 = h @ T_2, p_2$

$$T_1 = T @ p_1, h_1$$

$$s_1 = s @ p_1, h_1 \text{ or } @ p_1, T_1$$

$$s_1 = s_{2\text{is}}$$

$$h_{2\text{is}} = h @ s_{2\text{is}}, p_2$$

$$= \frac{h_{2\text{is}} - h_1}{h_2 - h_1}$$

$$W = m \times (h_2 - h_1)$$

An R-134a heat pump uses 8 C ground water as a heat source to supply 60,000 kJ/hr. Refrigerant enters the compressor at 280 kPa, 0 C and leaves at 60 C. The condenser exit temperature is 30 C.

Determine :

- power input.
- heat input.
- the power saving over electrical resistance heating

$$Q_{\text{reject}} = m \times (h_2 - h_3)$$

$$m = \frac{Q_{\text{reject}}}{(h_2 - h_3)} = \frac{60,000 \text{ kJ/sec}/3600}{(291.36 - 91.49)} = .0834 \text{ kg/sec}$$

$$\text{a) } W = m(h_2 - h_1) = .0834 \times (291.36 - 247.74)$$

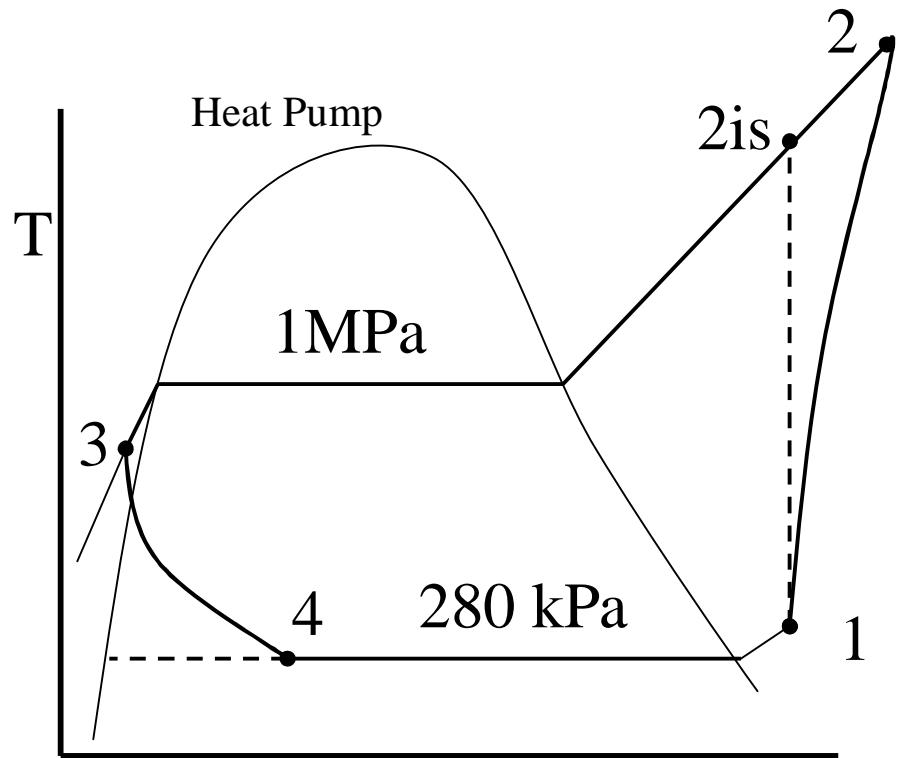
$$W = 3.65 \text{ KW}$$

$$\text{b) } Q_{\text{water}} = Q_{\text{in}} = m(h_1 - h_3) = .0834 \times (247.74 - 91.49)$$

$$Q_{\text{water}} = 13.02 \text{ kJ/sec}$$

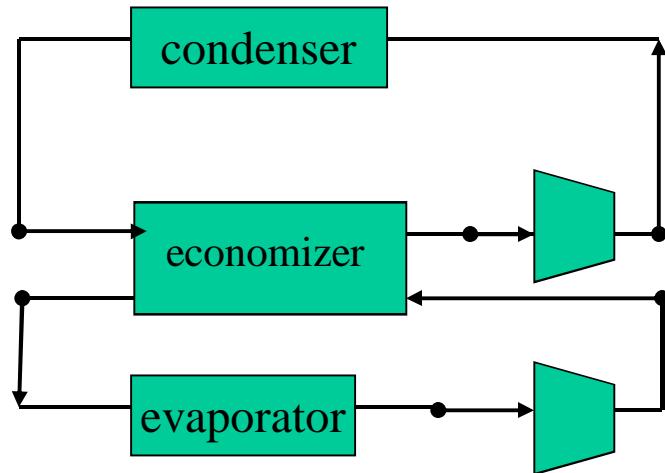
$$\text{c) } Q_{\text{electrical}} = 60,000/3600 = 16.67 \text{ KW}$$

$$\text{Electrical Power} = 16.67 - 3.65 = 13.02 \text{ KW}$$



Pt	T	p	h
1	0	280 kPa	247.64
2	60	1 MPa	291.36
3	30	1 MPa	91.49
4		280 kPa	91.49

A refrigeration cycle operating with R-134a and uses two stages of compression with an economizer flash chamber between stages. The high pressure cycle flow is 2 lb/sec. The high pressure compressor inlet conditions are 70 psia and 60 F. The low pressure compressor inlet conditions are 40 psia, 40 F. The R-134a is a saturated liquid leaving the condenser and the economizer. Determine, a) the bottom cycle mass flow, b) the cycle efficiency and c) compare the two stage cycle to a single stage cycle.



**A vapor compression refrigeration cycle operates between 120 psia and 40 psia with 2 lb/sec R-134a. The compressor efficiency is 80%. The compressor inlet condition is 40 psia , 40 F. Find the Coefficient of Performance for the Cycle.**

$$@ 120 \text{ psia}, s_{2\text{is}} = s_1$$

T	h	s
120	122.54	.23232
	.22738	

100	117.59	.22362
-----	--------	--------

$$h_{2\text{is}} = 119.72 \text{ BTU/lb}$$

$$h_2 = h_1 + \frac{h_{2\text{is}} - h_1}{.8} = 122.26 \text{ Btu/lb}$$

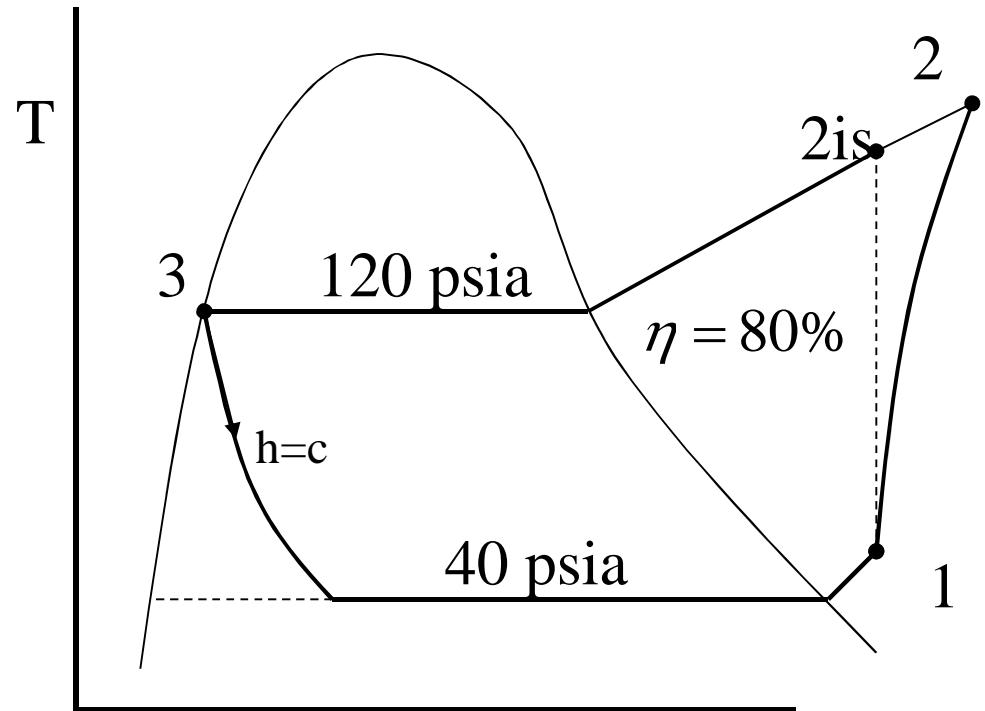
$$Q_{\text{in}} = 2 \times (h_1 - h_3) = 2 \times (109.58 - 41.787) = 135.59 \text{ Btu/sec}$$

$$Q_{\text{out}} = 2 \times (122.26 - 41.787) = 160.95 \text{ Btu/sec}$$

$$W = Q_{\text{out}} - Q_{\text{in}} = 160.95 - 135.59 = 25.36 \text{ Btu/sec}$$

$$\text{COP}_{\text{ref}} = \frac{Q_{\text{in}}}{W} = \frac{135.59}{25.36} = 5.35$$

$$\text{COP}_{\text{heat pump}} = \frac{Q_{\text{out}}}{W} = \frac{160.95}{25.36} = 6.35$$



Pt	T	p	h	s
1	40	40	109.58	.22738
2 is		120		.22738
2		120		
3		120	41.787	

**R -134a**

$T_1 = 40 \text{ F}$ ,  $T_4 = 60 \text{ F}$

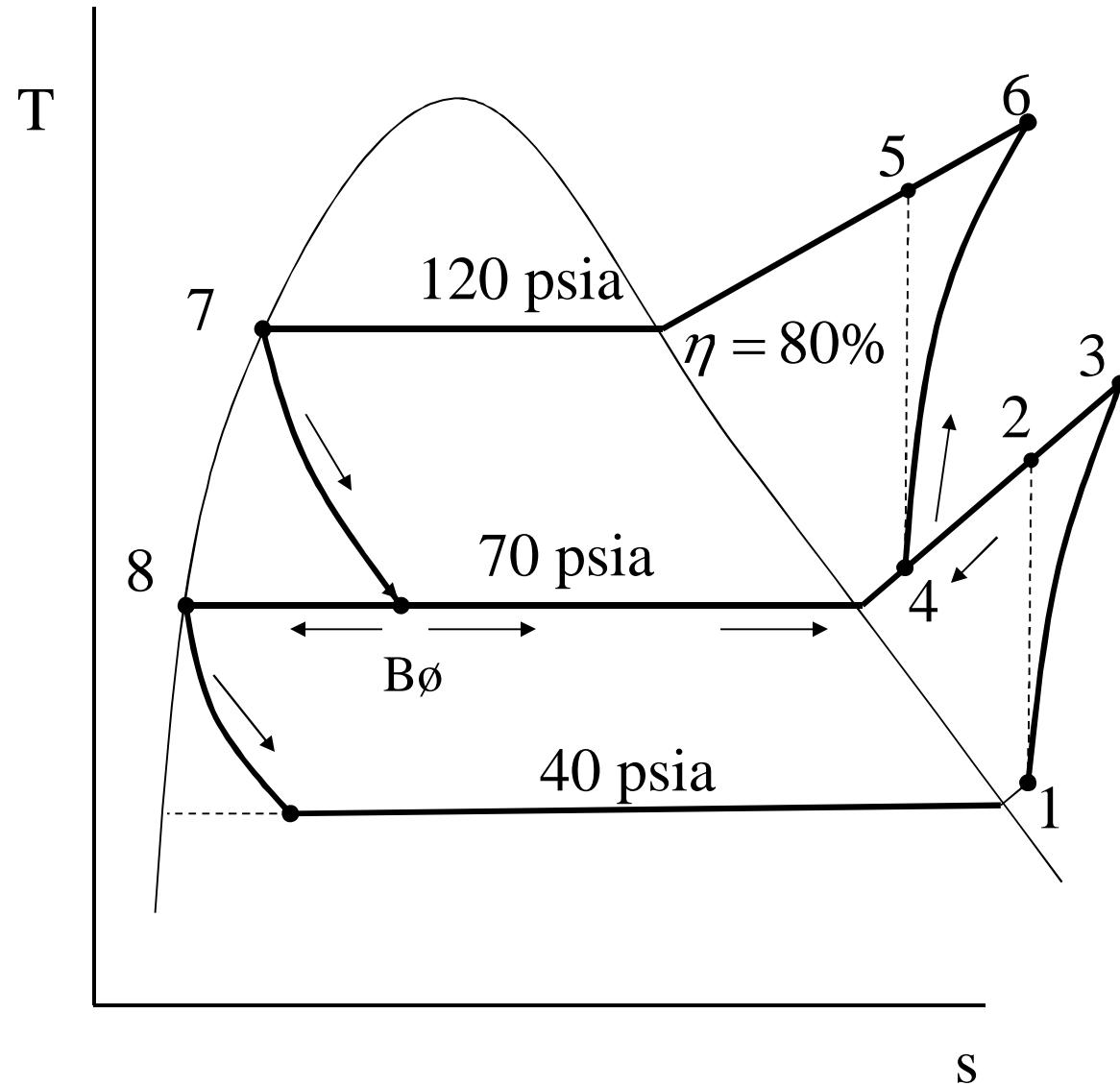
**2lb/sec top cycle**

**bottom cycle mass flow?**

**cycle efficiency?**

**compare to single stage**

Pt	T	p	h	s
1	40	40	109.58	.22738
2		70		.22738
3	70			
4	60	70	111.62	.22155
5		120		.22155
6	120			
7	120		41.787	
8		70	30.867	



At point Bø the liquid and vapor divide in an adiabatic separation with no external heat input.

@ 70 psia,  $s_1 = .22738$

T	h	s
80	116.18	.23016
		.22738

60	111.62	.22155
----	--------	--------

$$h_2 = 114.11 \text{ BTU/lb}$$

$$h_3 = 109.58 + \frac{(114.11 - 109.58)}{.8}$$

$$h_3 = 115.24 \text{ BTU/lb}$$

$$x_5 = \frac{s_4 - s_f}{s_{fg}} = \frac{.2155 - .08589}{.1335} = .972$$

$$h_5 = h_f + x \times h_{fg} = 41.787.972 \times 73.377 = 113.109$$

@ 120 psia,  $s_4 = .22155$

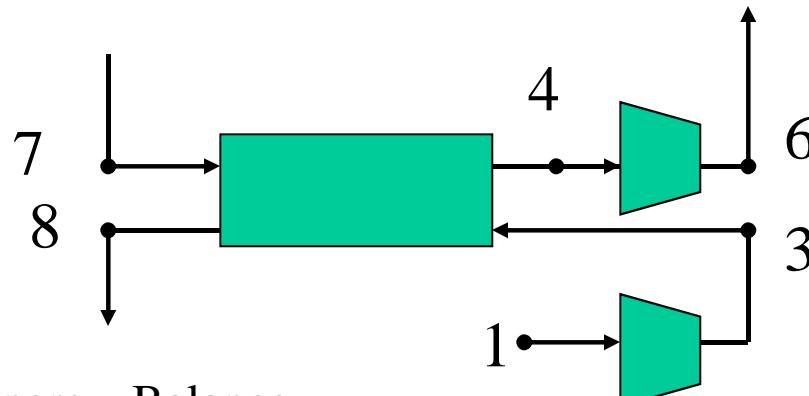
T	h	s
100	117.59	.22362
		.2155

90.49	115.16	.21
-------	--------	-----

$$h_5 = 114.60 \text{ Btu/lb}$$

$$h_6 = 111.62 + \frac{(114.6 - 111.62)}{.8}$$

$$h_6 = 115.345 \text{ Btu/lb}$$



Energy Balance

$$m_{\text{top}}(h_4 - h_7) = m_{\text{bottom}}(h_3 - h_8)$$

$$2 \text{ lb/sec} (111.62 - 41.787) = m_{\text{bottom}} (115.24 - 30.867)$$

$$m_{\text{bottom}} = 1.655 \text{ lb/sec}$$

$$Q_{\text{in}} = m(h_1 - h_8) = 1.655 \times (109.58 - 30.867)$$

$$Q_{\text{in}} = 130.27 \text{ Btu/sec}$$

$$Q_{\text{out}} = m(h_6 - h_7) = 2 \times (115.345 - 41.867)$$

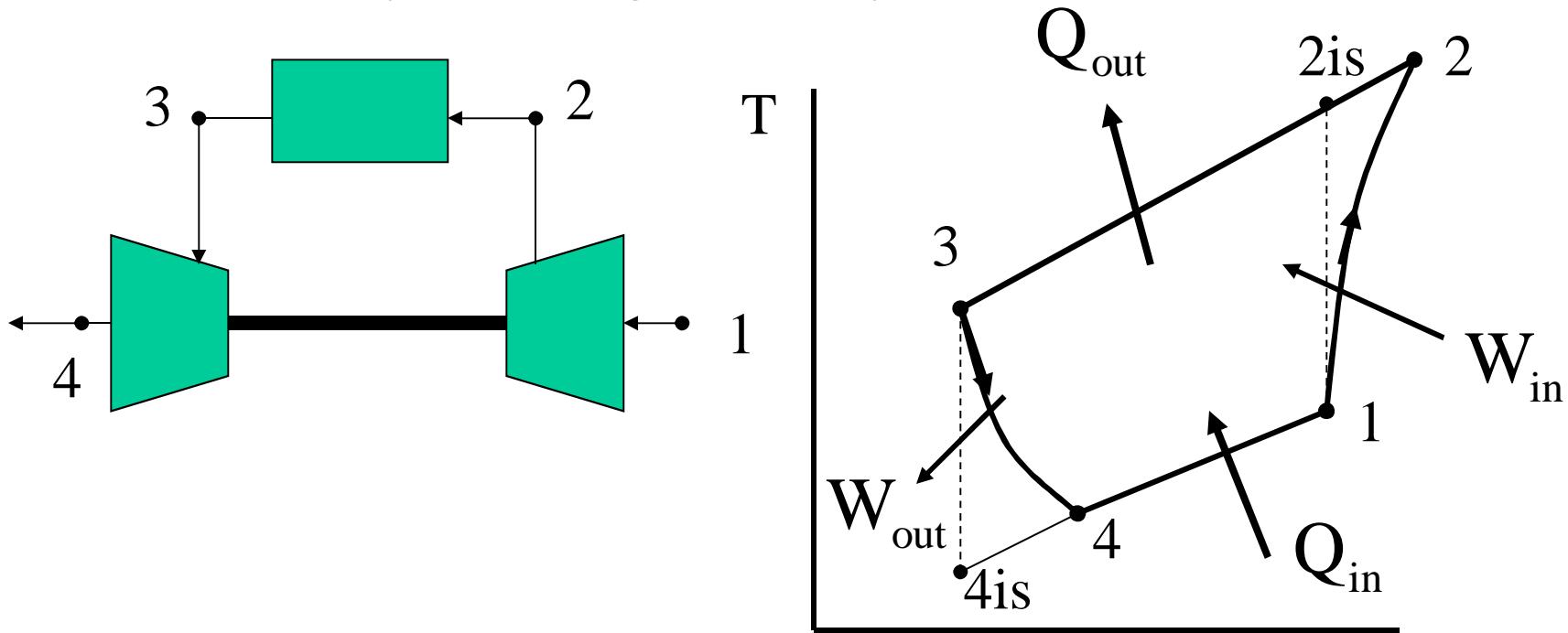
$$Q_{\text{out}} = 146.96 \text{ Btu/sec}$$

$$W = Q_{\text{out}} - Q_{\text{in}} = 16.686 \text{ Btu/sec}$$

$$\text{COP} = \frac{Q_{\text{in}}}{W} = \frac{130.27}{16.86} = 7.72$$

$$\frac{\text{COP}_{\text{single stage}}}{\text{COP}_{\text{two stage}}} \frac{5.35}{7.72} = 69.3\% \text{ of Single Stage Work}$$

## Reverse Brayton Refrigeration Cycle



Steady Flow, Open System - region in space

Steady Flow Energy Equation

$$Q = m \times \left( u + pv + \frac{V^2}{2} + gh \right) + W_{\text{shaft}}$$

Compression Process,  $1 \Rightarrow 2$ ,  $Q = 0$ ,  $W_{in} = m(h_2 - h_1)$

Heat Rejection Process,  $2 \Rightarrow 3$ ,  $W = 0$ ,  $Q_{out} = m(h_2 - h_3)$

Expansion Process,  $3 \Rightarrow 4$ ,  $Q = 0$ ,  $W_{out} = m(h_3 - h_4)$

Heat Absorption Process,  $4 \Rightarrow 1$ ,  $W = 0$ ,  $Q_{in} = m(h_1 - h_4)$

100 kPa, 270 K air is compressed with a pressure ratio of 4 in a regenerated reversed Brayton Cycle. Air enters the regenerator at 300 K and leaves at 280 K. Find: a) the low temperature b) work/kg, c) capacity/kg, and d) COP.

$$T_3 = T_1 \left( \frac{p_2}{p_1} \right)^{1.2857} = 270 (4)^{1.2857} = 369.55 \text{ K}$$

$$\text{a) } T_5 = T_4 \left( \frac{p_5}{p_4} \right)^{1.2857} = 280 \left( \frac{1}{4} \right)^{1.2857} = 204.57 \text{ K}$$

Regenerator Heat Balance

$$h_3 - h_4 = h_1 - h_6$$

$$c_p(T_3 - T_4) = c_p(T_1 - T_6)$$

$$T_6 = 270 - 310 + 280 = 240 \text{ K}$$

$$\text{b) } Q_{\text{out}} = c_p(T_2 - T_3)$$

$$Q_{\text{out}} = 1.005 \times (369.55 - 310) = 59.85 \text{ kJ/kg}$$

$$\text{c) } Q_{\text{in}} = c_p(T_6 - T_5)$$

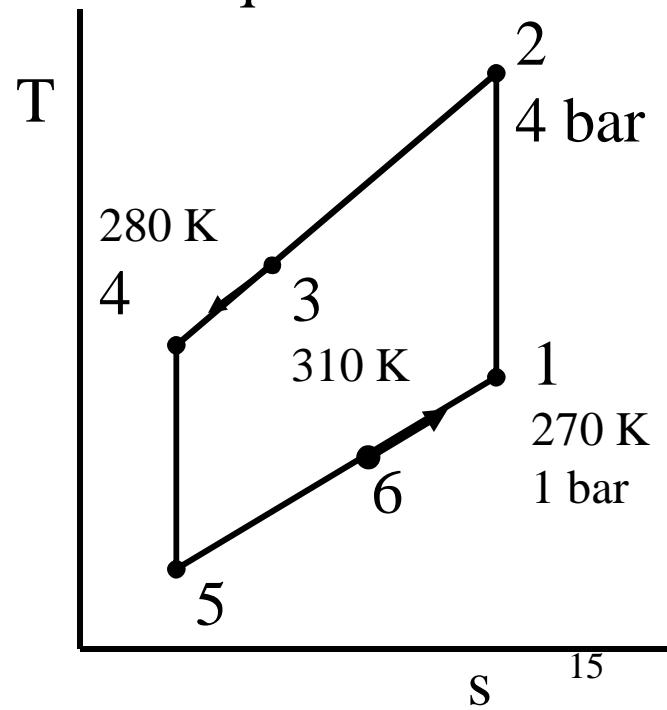
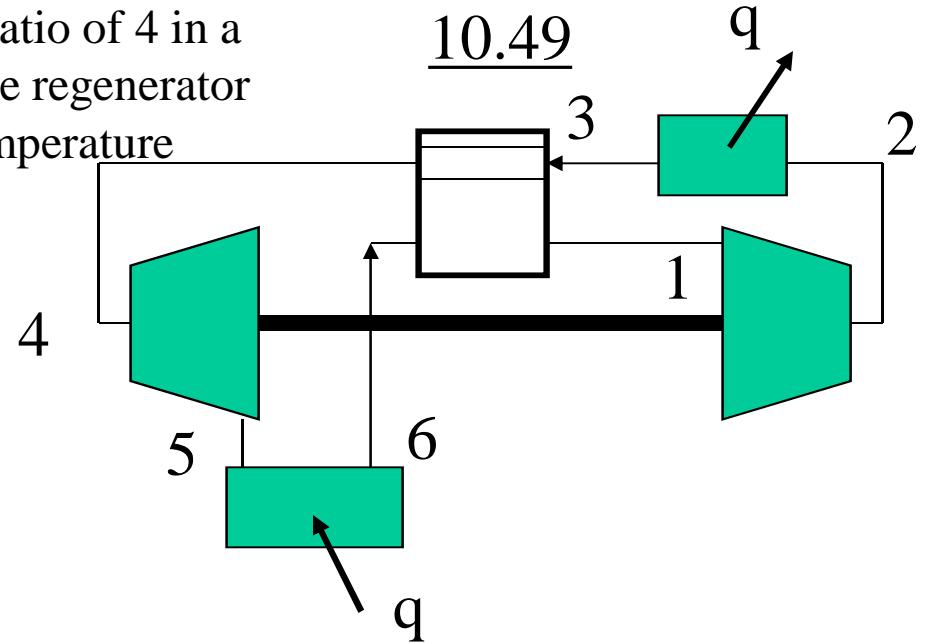
$$Q_{\text{in}} = 1.005 \times (240 - 204.57) = 35.61 \text{ kJ/kg}$$

$$\text{b) } w_{\text{net}} = w_c - w_t = c_p(T_2 - T_1) - c_p(T_4 - T_5)$$

$$w_{\text{net}} = 1.005 \times (369.55 - 270) - 1.005 \times (280 - 204.57)$$

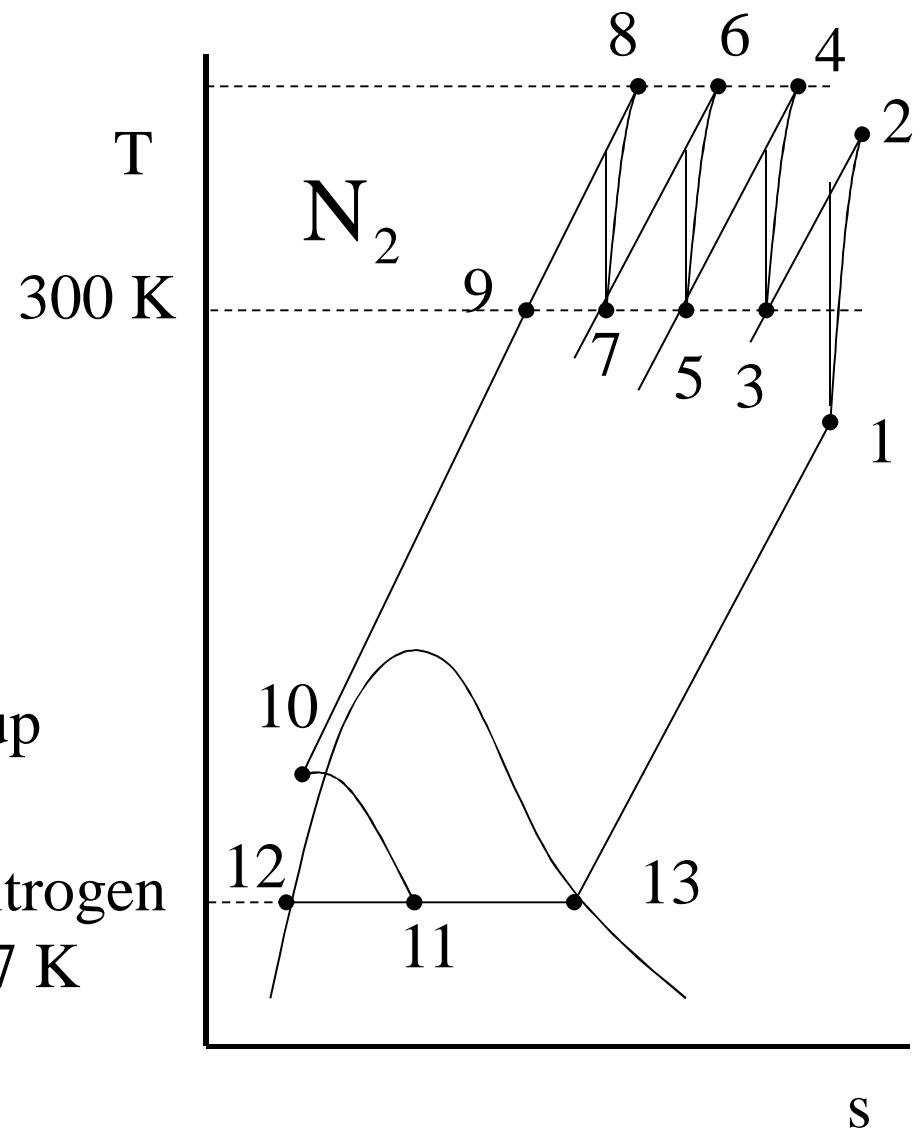
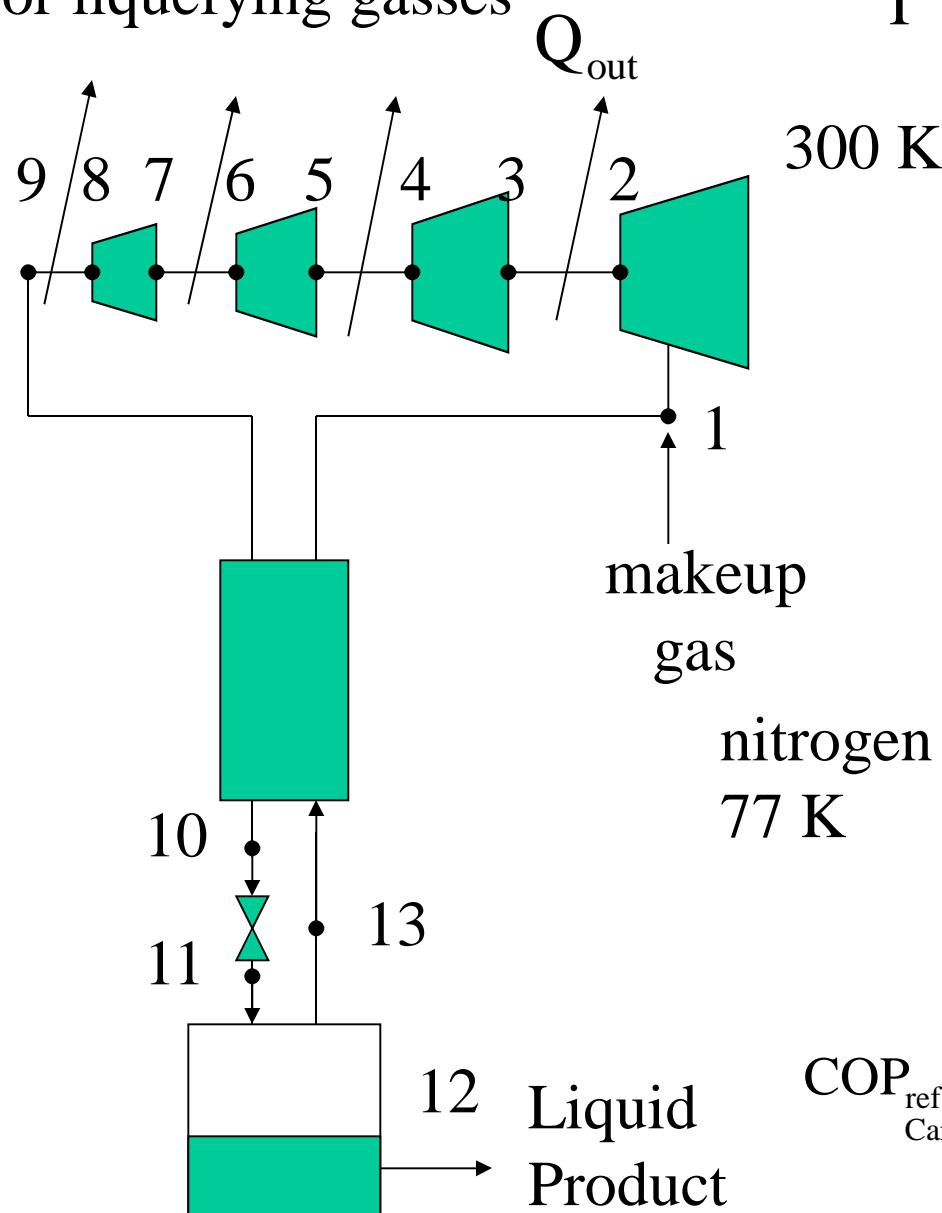
$$w_{\text{net}} = 24.12 \text{ kJ/kg}$$

$$\text{d) } \text{COP}_{\text{eff}} = \frac{q_{\text{in}}}{w_{\text{net}}} = \frac{35.61}{24.12} = 1.48$$



## Linde Hampson Cycle

for liquefying gasses



$$COP_{\text{ref}} = \frac{T_L}{T_H - T_L} = \frac{77}{350 - 77} = .28$$