

7-1, Given ANSI 1020 Hot-rolled steel.

From table A-20,  $S_{ut} = 55 \text{ Kpsi}$

$$\text{Eq. 7-4. } S_e' = \begin{cases} 0.504 S_{ut} & S_{ut} \leq 200 \text{ Kpsi} \\ 100 \text{ Kpsi} & S_{ut} > 200 \text{ Kpsi} \\ 700 \text{ MPa} & S_{ut} > 1400 \text{ MPa} \end{cases}$$

$$S_e' = 0.504 \cdot S_{ut} \\ = 27.7 \text{ Kpsi}$$

$$\text{Eq. 7-6, } a = \frac{(0.9 S_{ut})^2}{S_e'} \rightarrow \text{can use } S_e \text{ or } S_e'$$
$$= \frac{(0.9 \times 55)^2}{27.7} = 88.46$$

$$b = -\frac{1}{3} \log \frac{0.9 S_{ut}}{S_e}$$
$$= -\frac{1}{3} \log \left[ \frac{0.9 \times 55}{27.7} \right] = -0.084$$

To find fatigue strength,

$$\text{Eq 7-5, } S_f = a N^b \quad N = 12500 \text{ cycle.}$$
$$= 88.46 (12500)^{-0.084}$$
$$= 40.05 \text{ Kpsi} //$$

Estimate life ( $N$ ) for given  $S_f = 36 \text{ Kpsi}$ ,

$$\text{Eq 7-5, } N = \left( \frac{S_f}{a} \right)^{\frac{1}{b}}$$
$$= \left( \frac{36}{88.46} \right)^{\frac{1}{-0.084}}$$
$$= 44.5 \times 10^3 \text{ cycle} //$$

7-5, Brinell Hardness = 490 Bhn

$$\begin{aligned} \text{Eq 5-20, } S_{ut} &= 0.45 HB \\ &= 0.45(490) = 220.5 \text{ Kpsi} \end{aligned}$$

need to find  $S_e'$

$$\text{Eq 7-4, } \boxed{S_e' = 100 \text{ Kpsi}} \quad (\text{since } S_{ut} > 200 \text{ Kpsi})$$

the rod was ground, table 7-4,

$$\boxed{a = 1.34, \quad b = -0.085}$$

$$\text{(surface factor) } K_a = 1.34 (220.5)^{-0.085} = \boxed{0.847}$$

since  $d = \frac{3}{16}$  in  $\geq$  use for "rotating bending"

$$\text{(size factor) } K_b = \left(\frac{d}{0.3}\right)^{-0.1133}$$

$$\text{Eq 7-15, } = \left(\frac{0.1875}{0.3}\right)^{-0.1133}$$

$$\boxed{K_b = 1.055}$$

$$K_c = 1, \quad K_d = 1, \quad K_e = 1$$

$$\therefore S_e = 0.847(1.055)(100)$$

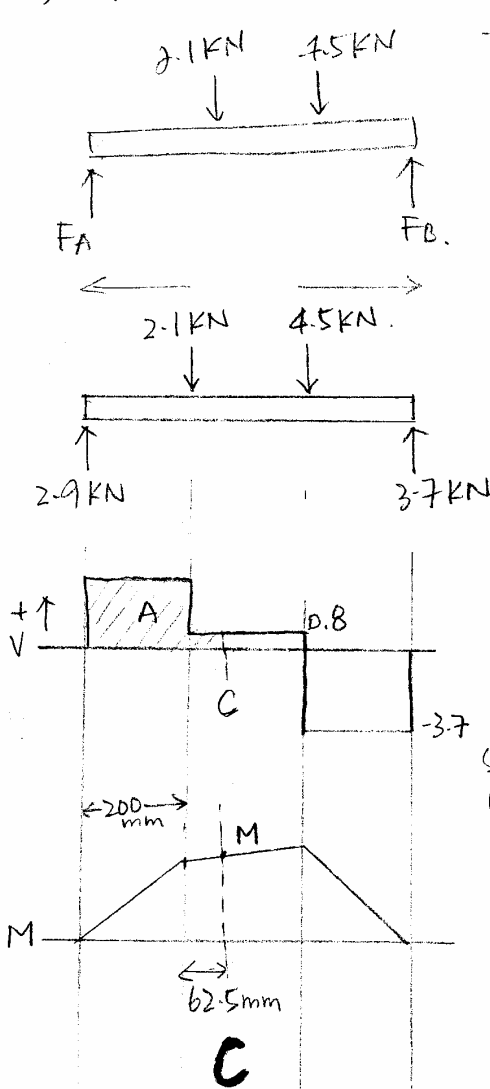
$$\boxed{= 89.4 \text{ Kpsi} \quad \#}$$

7-11. Given  $F_1 = 2.1 \text{ kN}$ ,  $F_2 = 4.5 \text{ kN}$  machined finish.

$S_{ut} = 610 \text{ MPa}$ ,  $S_{yt} = 490 \text{ MPa}$ .

wanted: Estimate factor of safety

solution:



$$+\uparrow \sum F_y = 0,$$

$$F_A + F_B = 2.1 \text{ kN} + 4.5 \text{ kN}$$

$$= 6.6 \text{ kN}$$

$$+\circlearrowleft \sum M_A = 0,$$

$$F_B (600) = 2.1 \text{ kN} (200) + 4.5 \text{ kN} (400)$$

$$F_B = 3.7 \text{ kN}$$

$$F_A = 6.6 \text{ kN} - 3.7 \text{ kN} = 2.9 \text{ kN}$$

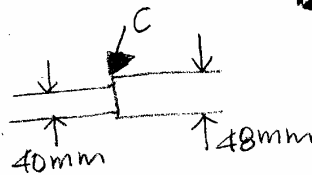
\* Then draw the shear & moment diagram.

→ The most dangerous section is at the fillet joining the 40 mm & 48 mm section

- BIGGER DIA ↑  
STRESS CONCENT.

- MIS ONLY A  
LITTLE SMALLER  
THAN M

\* B/c of stress concentration on C.



At this point moment M is equal to the area shown in shear diagram.

$$M = 2.9(200) + 0.8(62.5)$$

$$= 630 \text{ Nm}$$

Eq-7-4,

$$S_e' = 0.504 S_{ut}$$

$$= 0.504 (610)$$

$$= 307 \text{ MPa}$$

From table 7-4, machined finish,

$$a = 4.51, \quad b = -0.265$$

$$\therefore K_a = 4.51(610)^{-0.265} = 0.824$$

Size factor:  $K_b$ ,

$$\text{Eq 7-15, } K_b = \left(\frac{d}{7.62}\right)^{-0.1133} = 0.829$$

$$K_c, K_d = 1$$

$$\text{and } K_e = \frac{1}{K_f}$$

Now we need to use Table A-15-9 (See Example 7-3 on pg 290)

$$D/d = \frac{48}{40} = 1.2 \quad r/d = \frac{1.6}{40} = 0.04$$

use table A-15-9,  $K_t \approx 2.0$  (approx)

Now use Figure 5-16,  $r = 1.6 \text{ mm}$ ,  $S_{ut} = 610 \text{ MPa}$ ,

found  $q \approx 0.8$

$$\begin{aligned} \therefore K_f &= 1 + q(K_t - 1) \\ &= 1 + 0.8(2 - 1) \\ &= 1.80, \end{aligned}$$

$$\begin{aligned} \therefore S_e &= K_a K_b K_c K_d K_e S_e' \\ &= (0.824)(0.829)\left(\frac{1}{1.8}\right)(307 \text{ MPa}) \\ &= 116.51 \text{ MPa} \end{aligned}$$

The section modulus,

$$\begin{aligned} I/c &= \frac{\pi d^3}{32} \\ &= \frac{\pi (4 \text{ cm})^3}{32} = 6.28 \text{ cm}^3 \end{aligned}$$

$$\begin{aligned} \sigma &= \frac{M}{I/c} = \frac{630 \text{ Nm}}{6.28 \text{ cm}^3 \times \frac{\text{m}^3}{1 \times 10^6 \text{ cm}^3}} \\ &= 100.3 \text{ MPa}, \end{aligned}$$

$$\therefore n = \frac{116.51 \text{ MPa}}{100.3 \text{ MPa}} = 1.16 //$$

Note = The stress on that point is 100.3 MPa,  
and the yield strength is 490 MPa,

So the part will not yield with this stress  
but will have a limited life cycle.

$$\text{cal: } n = \frac{S_y}{\sigma} = \frac{490}{100} = 4.9 > 1.0 \text{ (will not yield).}$$

**( THIS CORRESPONDS TO EITHER  
MSST OR DET )**



$$d = 1.25 \text{''}$$

Hot-Rolled Steel

$$S_{ut} = 60 \text{ Kpsi}$$

Alternating Torque = 2000 in-lb.

$$S_y = 45 \text{ Kpsi}$$



0.125'' hole

- Find:
- (1)  $n$  for infinite life
  - (2)  $n$  for yielding
  - (3)  $n$  for  $20 \times 10^3$  cycles

$$(1) \quad n = \frac{S_e}{\sigma_a}$$

$$S_e' = 0.504 (60) = 30.24 \text{ Kpsi}$$

$$S_e = K_a K_b K_c K_d K_e S_e'$$

$$K_a = a S_{ut}^b = 14.4 (60)^{-0.718} = 0.76$$

$$K_b = \left( \frac{1.25}{0.7} \right)^{-0.1133} = 0.85$$

$$K_c = 0.577$$

$$K_d = 1$$

$$K_e = \frac{1}{K_f} \quad \text{from A-15-10} \quad \frac{d}{D} = \frac{.125}{1.25} = 0.1 @ A \quad K_f = 3.3$$

$$\text{FIG. 5-16} \quad q = 0.7$$

$$\text{eg. 5-26} \quad K_f = 1 + 0.7(3.3 - 1) = 2.61$$

$$K_e = 0.38$$

$$S_e = (0.76)(0.85)(0.577)(1)(0.38)30.24 = 4.28 \text{ Kpsi}$$

$$\sigma_a = \tau_{max} = \frac{T r}{J} = \frac{(2000) \left( \frac{1.25}{2} \right)}{\frac{\pi (1.25)^4}{32}} = 5.215 \text{ Kpsi}$$

$$n = \frac{4.28}{5.215} = \underline{0.8}$$

$$(2) \quad n = \frac{s_y}{\sigma} = \frac{45}{5.215} = 8.63$$

$$(3) \quad N = 20,000 \text{ cycles}$$

$$n = \frac{s_f}{\sigma_a} \quad s_f = a N^b$$

$$a = \frac{(0.9 s_{ut})^2}{s_e} = \frac{(0.9 \cdot 60)^2}{4.28} = 681.31$$

$$b = -\frac{1}{3} \log \frac{0.9 s_{ut}}{s_e} = -\frac{1}{3} \log \frac{0.9 \cdot 60}{4.28} = -0.37$$

$$s_f = 17.46$$

$$n = \frac{17.46}{5.215} = \underline{3.35}$$